# **G5000 Boiler Monitoring**

**Dynamic Multi-Parameter Monitoring** 

**Dependent on Actual Load** 



Perfecting Sensible Technology

G<sub>5000</sub> Boiler Monitoring:

- G<sub>5100</sub> EGE Monitor
- G<sub>5500</sub> OFB Monitor

ers and economizers by monitoring their thermal condition and performance. The unique feature of the G5000 is the dynamic load-dependent monitoring. This provides an accurate diagnosis under low load operation, slow steaming and maneuvering. Green Instruments offers long-time experience and wide knowledge of boiler protection, providing you with the most cost-effective solution for your boilers.

Optimize and protect your boil-









# **G5100 Exhaust Gas Economizer Monitor**



### **How to Avoid Soot Fire Accidents**

Soot fire accidents in exhaust gas economizers after diesel engines are an increasing problem. Soot burning can develop into very high temperature fires and eventually result in serious damage in the form of boiler meltdown.

Many boilers have temperature sensors or even a static pressure drop alarm. However, a static control system cannot detect problems while operating under low and medium engine load conditions.

So how do you avoid soot fire accidents? The answer is simple: "Keep the economizer clean and ensure water circulation at all times".

## **Dynamic Load Depending Monitoring**

Green Instruments' G<sub>5100</sub> Exhaust Gas Economizer Monitor offers a unique solution that will provide you with dynamic monitoring of different parameters in relation to engine load including pressure drop, inlet and outlet temperature. Monitoring the water circulation flow is optional

Monitoring these parameters along with actual engine load will indicate soot contamination and the best time for cleaning, thus helping to maintain high efficiency of the economizer and avoid economizer breakdown.

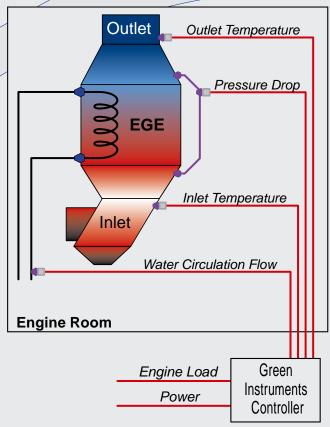
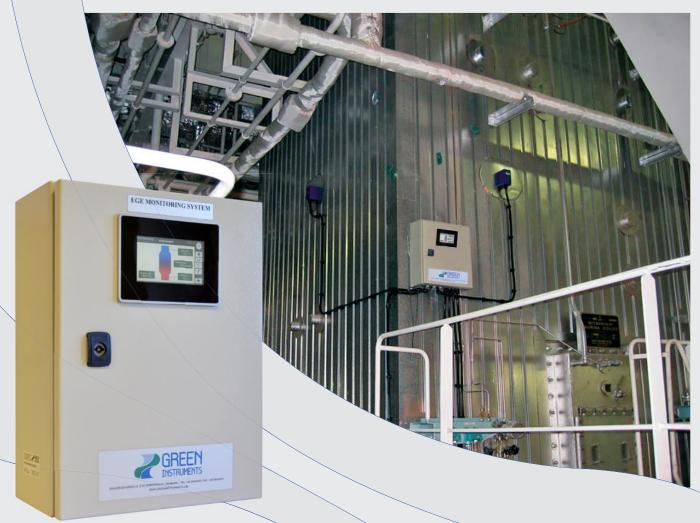
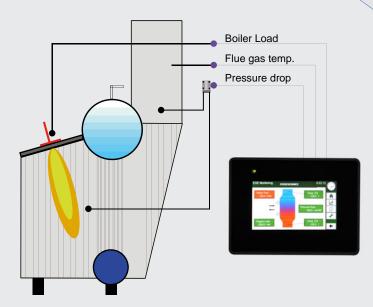


Diagram of the G<sub>5100</sub> EGE Monitor

# **G5500 Oil-Fired Boiler Monitor**





### Diagram of the G<sub>5500</sub> OFB Monitor

#### How to Avoid Boiler Breakdown

In oil fired boilers, thermal stress on the boiler tubes is a critical problem. The problem usually arises due to scale build-up or oil contamination on the water side of the tubes and soot contamination on the gas side, which will reduce the heat transfer efficiency.

In some extreme situation, it can lead to high cost damages since insufficient water, problem in water circulation, contamination and asymmetrical heat distribution may cause the boiler to break down.

#### **Dynamic Boiler Monitoring**

The G<sub>5500</sub> OFBM offers a dynamic monitoring of flue gas temperature, pressure drop across the boiler and boiler pressure in relation to the boiler load. The monitor gives alarms to a certain level of soot contamination, scale buildup or contamination. With this, your crew can maintain boiler efficiency with appropriate cleaning, optimize boiler performance and avoid critical problems.

In connection with fuel saving, please note that the system can be extended with our G<sub>3600</sub> Stack Gas Oxygen Analyzer for optimum fuel/air combustion trim.

# Specifications - G5000 Boiler Monitoring

# **Key Features**

Dynamic load-dependent monitoring

Indication for optimized cleaning intervals

Alàrm relay for reduced heat transfer due to soot, scale, oil contamination or water failiure - can be used to slow engine or boiler load

Modular design for customized configuration

Configurable measuring range and output

Easy integration to any boiler control system

Worldwide customer support via service partners

Optional alarm relay for low water circulation - can be used to start the stand-by pump

Optional O<sub>2</sub> trim signal for boiler optimization

## Using the G5000 Boiler Monitoring family you can

Maintain boiler/economizer efficiency Receive indication for best cleaning time Prevent soot-fire hazard Avoid boiler dry-out/meltdown

# The systems allows for a diagnosis of the following issues

Soot deposit on the gas side Contamination on the water side Heat exchanger efficiency **Poor combustion** Thermal stress

Soot fire hazard

# **Configurations**

## **G5100 EGE Monitor**

The system consists of the following main elements:

Remote input module with 4 analog inputs

Differential pressure transmitter unit

Temperature sensors

Flow sensor (optional)

## **G5500 OFB Monitor**

The system consists of the following main elements:

Monitoring cabinet with touch screen (4 alarm relays and 2 analog inputs) Monitoring cabinet with touch screen (4 alarm relays and 2 analog inputs)

Remote input module with 4 analog inputs

Differential pressure transmitter unit

Temperature sensors

Pressure transmitter

G3620 Stack Gas Oxygen Analyzing System (optional)



